



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-1
Job Sheet 172271



Part No: D3589-1

Job Qty: 6 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV C SHEET 4 IPP Rev:A 08-05-29 new issue DD verified by:EC IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/8/18	0.00	0.00	Start Up Small Fab-2		<i>JRC</i>
100	Small Fab	6 pcs		3/9/18	0.17	1.15	Small Fab-4		<i>JRC</i> <i>DAS</i>
110	QC	6 pcs		3/9/18	0.00	0.00	QC5		<i>38</i>
120	Packaging	6 pcs		3/9/18	0.00	0.00	Packaging3-1		<i>WAOZ</i> <i>MAR 0 1 2018</i>
130	QC21-SA	6 Ea		3/9/18	0.00	0.00	QC21		<i>21</i> <i>9-89</i> <i>MAR 0 5 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.375W.065	304 Round Tube .375 X .065W	9.9000 ft (1.65 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.375W.065	10	30	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	0.375inches + 0.000 - 0.001	0.375 0.374		
2	Arm	19.000inches ± 0.030	19.030 18.970		
3	Arm	0.030inches ± 0.030	0.060 0.000		
4	Arm	45.0Degrees ± 0.5	45.5 44.5		
5	Arm	0.065inches ± 0.010	0.075 0.055		



Container No: **S045823**



Part: D3589 - 1

Job No: 172271

Serial No/Batch: **S045823**

Revision: D3589

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

1:59 PM Dart.Gagnon.Michelle